



# ECKART Trend Color Forecast

## Spring/Summer 2017 – Hello, May!



## Lip Stick “Butterfly Kiss”

Product Name	INCI Name	%W/W	Supplier
<b>A</b>		<b>100.00</b>	
Ewacera 12	Bees Wax	6.00	www.wagnerlanolin.de
Ewacera 34	Carnauba Wax	5.00	www.wagnerlanolin.de
Ewacera 42	Candelilla Wax	5.00	www.wagnerlanolin.de
Ewanol JO	Simmondsia Chinensis (Jojoba) Seed Oil	8.00	www.wagnerlanolin.de
Lipocire A SG	C10-18 Triglycerides	2.00	www.gattefosse.com
MOD	Octyldodecyl Myristate	27.90	www.gattefosse.com
<b>GARAMITE-7308 XR</b>	<b>Quaternium-90 Sepiolite (and) Quaternium-90 Montmorillonite</b>	<b>1.00</b>	<b>www.eckart.net</b>
Isostearyl Isostearate	Isostearyl Isostearate	20.00	www.gattefosse.com
Acticire	Jojoba Esters and Acacia Decurrens Flower Wax and Helianthus Annuus (Sunflower) Seed Wax and Polyglyceryl-3	3.00	www.gattefosse.com
<b>B</b>			
<b>MIRAGE Glamour Red</b>	<b>Calcium Sodium Borosilicate (and) Titanium Dioxide (and) Tin Oxide</b>	<b>12.00</b>	<b>www.eckart.net</b>
<b>SYNCRYSTAL Red</b>	<b>Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Tin Oxide</b>	<b>5.00</b>	<b>www.eckart.net</b>
Red 27 (CI 45410) (20%)	Red 27	3.90	
Blue 1 Lake (42090) (33%)	Blue 1	0.10	
dl-alpha-Tocopheryl Acetate	Tocopheryl Acetate	0.30	www.imcdgroup.com
Raspberry	Aroma	0.80	www.pura-natura.com

### Procedure:

1. Pre-disperse GARAMITE-7308 XR with some of the MOD
2. Melt Phase A by heating to 80-85°C
3. Add the pigments and the colorant of phase B
4. Cool down to 75°C and the last two ingredients
5. Pour into lipstick mold

### Stability:

Stable for at least 6 months at RT and 40°C.

Stable for at least 1 month at 50°C

### Customer Support:

ECKART GmbH  
info.eckart@altana.com

ECKART America Corporation  
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## Creamy Eye Shadow Triple

Product Name	INCI Name	%W/W	Supplier
<b>A</b>			
		100.00	
TeCero-Wax 1030K	Microcrystalline Wax	4.00	www.tromm-wachs.de
Carnauba Wax LT124	Copernicia Cerifera Cera	4.00	www.tromm-wachs.de
Isohexadecane	Isohexadecane	21.00	www.ineos.com
Belsil RG 100	Cyclopentasiloxane, Dimethicone/ Vinyltrimethylsiloxysilicate Crosspolymer	8.00	www.wacker.com
Belsil PDM 20	Trimethylsiloxyphenyl Dimethicone	6.00	www.wacker.com
Belsil DM 5	Dimethicone	14.00	www.wacker.com
Miglyol 812	Caprylic/ Capric Triglyceride	7.00	www.sasolwax.com
<b>TIXOGEL-VSP 1438</b>	<b>Cyclomethicone (and) Quaternium-90 Bentonite (and) Propylene Carbonate</b>	<b>6.00</b>	<b>www.eckart.net</b>
<b>B</b>			
<b>SYNCRYSTAL / MIRAGE</b>	<b>According to color shade</b>	<b>q.s.</b>	<b>www.eckart.net</b>
Colorants	Colorants	q.s.	www.spectracoors.com

### Color shades:

#### Procedure:

1. Mix phase A and heat to 80°C
2. Mix phase B and add to phase A
3. Mix phase AB until homogeneous
4. Pour into an appropriate container

Litte Flower	15%	SYNCRYSTAL Blue
	10%	MIRAGE Glamour Blue
	5%	Ultramarine Blue (CI 77007)
	6%	TIXOGEL-VSP 1438
Meadow	17%	SYNCRYSTAL Gold
	10%	MIRAGE Glamour Green
	2%	Yellow 5 (CI 19140)
	1%	Blue 1 (CI 42090)
	6%	TIXOGEL-VSP 1438
Sunshine	20%	SYNCRYSTAL Supernova Gold
	10%	MIRAGE Glamour Gold
	6%	TIXOGEL-VSP 1438

#### Stability:

Stable for at least 6 months at RT and 40°C.  
Stable for at least 1 month at 50°C

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## Nail Polish “Early Lilac”

Product Name	INCI Name	%W/W	Supplier
A		100.00	
<b>MIRAGE Sparkling Silver</b>	<b>Calcium Sodium Borosilicate (and) Titanium Dioxide (and) Tin Oxide</b>	<b>4.00</b>	<b>www.eckart.net</b>
Titanium Dioxide (CI 77891) (10%)	Titanium Dioxide	8.00	
Red 7 (CI 15850) (10%)	Red 7	0.40	
Ferric Amm. Ferr. (CI 77510) (10%)	Ferric Ammonium Ferrocyanide	0.10	
Nail Polish Base	Nail Polish Base	87.50	

### Procedure:

1. Mix phase A
2. Pour into an appropriate container

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## Nail Polish “Herald of Spring”

Product Name	INCI Name	%W/W	Supplier
A		100.00	
<b>MIRAGE Glamour Gold</b>	<b>Calcium Sodium Borosilicate (and) Titanium Dioxide (and) Tin Oxide</b>	<b>4.00</b>	<b>www.eckart.net</b>
Titanium Dioxide (CI 77891) (10%)	Titanium Dioxide	<b>5.00</b>	
Ferric Amm. Ferr. (CI 77510) (10%)	Ferric Ammonium Ferrocyanide	1.20	
Yellow 5 Lake (CI 19140) (10%)	Yellow 5 Lake	0.40	
Nail Polish Base	Nail Polish Base	89.40	

### Procedure:

1. Mix phase A
2. Pour into an appropriate container

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## Nail Polish “Spring Fever”

Product Name	INCI Name	%W/W	Supplier
A		100.00	
MIRAGE Glamour Red	Calcium Sodium Borosilicate (and) Titanium Dioxide (and) Tin Oxide	3.00	www.eckart.net
SYNCRYSTAL Soft Peach	Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	2.00	www.eckart.net
Red 34 (CI 15880) (10%)	Red 34	5.00	
Nail Polish Base	Nail Polish Base	90.00	

### Procedure:

1. Mix phase A
2. Pour into an appropriate container

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## Nail Polish “Dance into May”

Product Name	INCI Name	%W/W	Supplier
A		100.00	
<b>SYNCRYSTAL Supernova Gold</b>	<b>Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide</b>	<b>3.00</b>	<b>www.eckart.net</b>
Yellow 5 Lake (CI 19140) (10%)	Yellow 5 Lake	5.50	
Red 6 Lake (CI 15850) (10%)	Red 6 Lake	0.50	
Nail Polish Base	Nail Polish Base	91.00	

### Procedure:

1. Mix phase A
2. Pour into an appropriate container

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## Liquid Soap "Lily of the Valley"

Product Name	INCI Name	%W/W	Supplier
<b>A</b>		100.00	
Water	Aqua	61.20	
<b>LAPONITE-XLG XR</b>	<b>Sodium Magnesium Silicate (nano)</b>	<b>0.40</b>	<b>www.eckart.net</b>
<b>B</b>			
<b>MIRAGE Dazzling Silver</b>	<b>Calcium Sodium Borosilicate (and) Titanium Dioxide (and) Tin Oxide</b>	<b>0.10</b>	<b>www.eckart.net</b>
Yellow 5 (0.25% aqueous solution)	Yellow 5	0.20	www.spectraco.com
Blue 1 (0.25% aqueous solution)	Blue 1	0.20	www.spectraco.com
Carbopol Aqua SF-1	Acrylates Copolymer	4.00	www.lubrizol.com
Glycerin, 85%	Glycerin	2.00	www.wagnerlanolin.de
1,2-Propanediol	Propylene Glycol	2.00	www.vwr.com
<b>C</b>			
NaOH (10%)	Sodium Hydroxide (and) Water	1.20	-
<b>D</b>			
Zetesol NL-2U	Sodium Laureth Sulfate	22.00	www.zschimmer-schwarz.de
Amphotensid B5	Cocoamidopropyl Betaine	4.00	www.zschimmer-schwarz.de
Lumuroil K 5019	Disodium Laureth Sulfosuccinate (and) Sodium Lauryl Sulfoacetate	2.00	www.zschimmer-schwarz.de
<b>E</b>			
Optiphen	Phenoxyethanol (and) Caprylyl Glycol	0.50	www.ashland.com
Flowering Meadow	Fragrance	0.20	www.bell-europe.com

### Procedure:

1. Spread LAPONITE into water and stir until the solution is clear
2. Add phase B step by step to phase A
3. Add phase C while stirring (pH 6.5/7)
4. Add phase D with low shear
5. Add step by step phase E

### Stability:

Stable for at least 6 months at RT and 40°C.

Stable for at least 1 month at 50°C

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