



# ECKART Trend Color Forecast

## Spring/Summer 2017 - Cohachella



## Liquid Lip Stick “Happening Red”

Product Name	INCI Name	%W/W	Supplier
<b>A</b>		100.00	
Isohexadecane	Isohexadecane	48.70	www.ineos.com
<b>TIXOGEL-VP V XR</b>	<b>Quaternium-90 Bentonite</b>	10.00	www.eckart.net
Propylene Carbonate/ Water 95:5	Propylene Carbonate (and) Water	1.00	
<b>B</b>			
Corum 5041	Pentaerythrityl Tetraisostearate	9.00	www.corum.com.tw
Kahlwax 1540	Synthetic Beeswax	6.00	www.kahlwax.de
Xiameter PMX-200 Silicone Fluid 10cs	Dimethicone	6.00	www.dowcorning.com
Compritol 888 CG Pastilles	Glycerol Dibehenate (and) Tribehenin (and) Glycerol Behenate	5.00	www.gattefosse.com
Dow Corning 9041 Silicone Elastomer Blend	Dimethicone (and) Dimethicone Crosspolymer	4.00	www.dowcorning.com
Lexgard O	Caprylyl Glycol	1.00	www.inolex.com
<b>C</b>			
<b>SYNCRYSTAL Red</b>	<b>Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Tin Oxide</b>	<b>2.00</b>	<b>www.eckart.net</b>
<b>SYNAFIL S 115</b>	<b>Synthetic Fluorophlogopite</b>	<b>6.00</b>	<b>www.eckart.net</b>
Red 6 (CI 15850) (13%)	Red 6	1.00	www.spectracolors.com
<b>D</b>			
Raspberry	Aroma	0.30	www.pura-natura.com

### Procedure:

1. Homogenize TIXOGEL-VP V XR and Isohexadecane for 15 minutes
2. Add the Propylene Carbonate solution under high shear and mix well
3. Add phase B to phase A and heat to 80°C
4. Add the ingredients of phase C and stir until uniform
5. Add the Aroma and fill into an appropriate container

### Stability:

Stable for at least 6 months at RT and 40°C.

Stable for at least 1 month at 50°C

### Customer Support:

ECKART GmbH  
info.eckart@altana.com

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Date: 20.01.2016

Revision: 20.01.2016



## Pressed Eyeshadow "Hipster Indigo"

Product Name	INCI Name	%W/W	Supplier
<b>A</b>			
Talc Powder	Talc	32.00	www.vwr.com
Agenaflo OS 9051	Aluminium Starch Octenylsuccinate	8.00	www.agrana.com
Softouch CC6004	Boron Nitride	6.00	www.momentive.com
<b>SYNAFIL S 1050</b>	<b>Synthetic Fluorhlopite</b>	<b>12.00</b>	<b>www.eckart.net</b>
<b>SYNCRYSTAL Sapphire</b>	<b>Synthetic Fluorhlogopite (and) Titanium Dioxide (and) Ferric Ferrocyanide (and) Tin Oxide</b>	<b>25.00</b>	<b>www.eckart.net</b>
<b>SYNCRYSTAL Soft Copper</b>	<b>Synthetic Fluorhlogopite (and) Iron Oxides</b>	<b>5.00</b>	<b>www.eckart.net</b>
<b>B</b>			
Xiameter PMX-0345 Cyclosiloxane	Cyclomethicone	4.00	www.dowcorning.com
Ewalan IP	Isopropyl Lanolate	4.00	www.wagnerlanolin.de
MOD	Octyldodecyl Myristate	4.00	www.gattefosse.com

### Procedure:

1. Weigh in phase A
2. Add phase B and stir until homogeneous
3. Press eye shadow at 100bar for 30s

Stability:  
Drop test passed.

### Customer Support:

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## Pressed Eyeshadow "Hippie Brown"

Product Name	INCI Name	%W/W	Supplier
<b>A</b>		100.00	
Talc Powder	Talc	32.00	www.vwr.com
Agenaflo OS 9051	Aluminium Starch Octenylsuccinate	8.00	www.agrana.com
Softouch CC6004	Boron Nitride	6.00	www.momentive.com
<b>SYNAFIL S 1050</b>	<b>Synthetic Fluorophopite</b>	<b>12.00</b>	<b>www.eckart.net</b>
<b>SYNCRYSTAL Soft Bronze</b>	<b>Synthetic Fluorophlogopite (and) Iron Oxides</b>	<b>20.00</b>	<b>www.eckart.net</b>
<b>VISIONAIRE Sunflower Gold</b>	<b>Bronze Powder (and) Silica</b>	<b>10.00</b>	<b>www.eckart.net</b>
<b>B</b>			
Xiameter PMX-0345 Cyclosiloxane	Cyclomethicone	4.00	www.dowcorning.com
Ewalan IP	Isopropyl Lanolate	4.00	www.wagnerlanolin.de
MOD	Octyldodecyl Myristate	4.00	www.gattefosse.com

### Procedure:

1. Weigh in phase A
2. Add phase B and stir until homogeneous
3. Press eye shadow at 100bar for 30s

Stability:  
Drop test passed.

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## Nail Polish "Peaceful Purple"

Product Name	INCI Name	%W/W	Supplier
A		100.00	
<b>SYNCRYSTAL Blue</b>	<b>Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Tin Oxide</b>	<b>5.00</b>	<b>www.eckart.net</b>
Red 7 (CI 15850) (10%)	Red 7	1.60	
Yellow 5 Lake (CI 19140) (10%)	Yellow 5 Lake	0.60	
Ferric Amm. Ferr. (CI 77510) (10%)	Ferric Ammonium Ferrocyanide	1.00	
Nail Polish Base	Nail Polish Base	91.80	

Procedure:

1. Mix phase A
2. Pour into an appropriate container

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## Nail Polish "Ferris Wheel Vibes"

Product Name	INCI Name	%W/W	Supplier
A		100.00	
<b>SYNCRYSTAL Green</b>	<b>Synthetic Fluorhlogopite (and) Titanium Dioxide (and) Tin Oxide</b>	<b>5.00</b>	<b>www.eckart.net</b>
Yellow 5 Lake (CI 19140) (10%)	Yellow 5 Lake	1.80	
Ferric Ammonium Ferr. (CI 77510) (10%)	Ferric Ammonium Ferrocyanide	1.20	
Red 7 (CI 15850) (10%)	Red 7	0.70	
Nail Polish Base	Nail Polish Base	91.30	

Procedure:

1. Mix phase A
2. Pour into an appropriate container

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## Nail Polish "Rock Day & Night"

Product Name	INCI Name	%W/W	Supplier
A		100.00	
SYNCRYSTAL Soft Black	Synthetic Fluorophlogopite (and) Iron Oxides	3.00	www.eckart.net
SYNCRYSTAL Sapphire	Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Ferric Ferrocyanide (and) Tin Oxide	2.00	www.eckart.net
SYNCRYSTAL Jade	Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Ferric Ferrocyanide (and) Tin Oxide	2.00	www.eckart.net
Nail Polish Base	Nail Polish Base	93.00	

Procedure:

1. Mix phase A
2. Pour into an appropriate container

Customer Support:

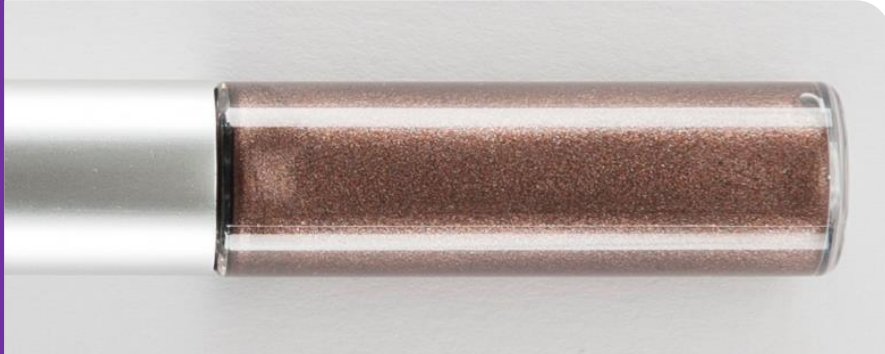
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## Hair Highlighter "Boho Chic"

Product Name	INCI Name	%W/W	Supplier
<b>A</b>		100.00	
Water	Aqua	58.00	
<b>OPTIGEL-WX XR</b>	<b>Bentonite (and) Xanthan Gum</b>	2.20	<a href="http://www.eckart.net">www.eckart.net</a>
<b>B</b>			
PVP/VA W-635	VP/VA Copolymer	2.00	<a href="http://www.ashland.com">www.ashland.com</a>
Water	Aqua	20.00	
<b>C</b>			
Crodacol CS90-PA-(RB)	Cetearyl Alcohol	5.00	<a href="http://www.croda.com">www.croda.com</a>
Belsil DM 100	Dimethicone	2.00	<a href="http://www.wacker.com">www.wacker.com</a>
Sympatens-ACS/250 G	Ceteareth-25	2.00	<a href="http://www.kolb.ch">www.kolb.ch</a>
<b>D</b>			
<b>SYNCRYSTAL Almond</b>	<b>Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide</b>	4.00	<a href="http://www.eckart.net">www.eckart.net</a>
<b>SYNCRYSTAL Soft Black</b>	<b>Synthetic Fluorphlogopite (and) Iron Oxides</b>	4.00	<a href="http://www.eckart.net">www.eckart.net</a>
<b>E</b>			
Euxyl PE 9010	Phenoxyethanol, Ethylhexylglycerin	0.80	<a href="http://www.schuelke.com">www.schuelke.com</a>

### Procedure:

1. Disperse OPTIGEL-WX XR into water phase (adjust pH to 6.5-7)
2. Mix phase B in a separate vessel and add to phase A
3. Heat phase AB and C separately to 80°C
4. Add phase C to phase AB while stirring
5. Cool down to 70°C and add the pigments of phase D
6. Cool down to 50°C and add phase E
7. Stir until uniform and pour into an appropriate container

### Stability:

Stable for at least 6 months at RT and 40°C.

Stable for at least 1 month at 50°C

### Customer Support:

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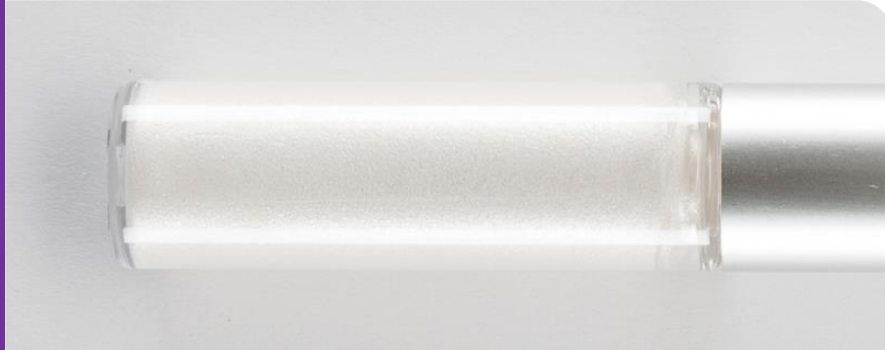
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## Body Highlighter "White Lace"

Product Name	INCI Name	%W/W	Supplier
<b>A</b>		100.00	
Water	Aqua	78.70	
<b>OPTIGEL-WX XR</b>	<b>Bentonite (and) Xanthan Gum</b>	2.00	<a href="http://www.eckart.net">www.eckart.net</a>
<b>B</b>			
Glycerin	Glycerin	3.00	
D-Panthenol 75% W	Panthenol	1.00	
<b>C</b>			
Axol C 62 Pellets	Glyceryl Stearate Citrate	2.00	<a href="http://www.evonik.com">www.evonik.com</a>
Oliwax LC	Cetyl Palmitate (and) Sorbitan Palmitate (and) Sorbitan Olivatate	1.50	<a href="http://www.btcompany.com">www.btcompany.com</a>
Tego Alkanol 1618	Cetearyl Alcohol	2.00	<a href="http://www.evonik.com">www.evonik.com</a>
<b>D</b>			
<b>MIRAGE Glamour Silver</b>	<b>Calcium Sodium Borosilicate (and) Titanium Dioxide (and) Tin Oxide</b>	5.00	<a href="http://www.eckart.net">www.eckart.net</a>
<b>SYNCRYSTAL Red</b>	<b>Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Tin Oxide</b>	2.00	<a href="http://www.eckart.net">www.eckart.net</a>
<b>SYNCRYSTAL Blue</b>	<b>Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Tin Oxide</b>	2.00	<a href="http://www.eckart.net">www.eckart.net</a>
Euxyl PE 9010	Phenoxyethanol, Ethylhexylglycerin	0.80	<a href="http://www.schuelke.com">www.schuelke.com</a>

### Procedure:

1. Disperse OPTIGEL-WX XR into water phase (adjust pH to 6.5-7)
2. Add phase B one by one
3. Heat phase AB and phase C separately to 80°C
4. Add phase C to phase AB
5. Cool down to 70°C and add the ingredients of phase D
6. Stir until uniform and pour into an appropriate container

### Stability:

Stable for at least 6 months at RT and 40°C.

Stable for at least 1 month at 50°C

### Customer Support:

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